



Organization for the Safety of Abrasive

The Symbol of Safety

ATI is the first manufacturer in the GCC certified by the oSa (Organization for the Safety of Abrasives), which guarantees that the product has been manufactured and tested to meet the highest safety standards

oSa® - Build a safer and more secure world of abrasive

The Organization for the Safety of Abrasive is an association of abrasive manufactures whose members commit to adhering to all European safety standards applicable to abrasive tools and to promote and enforce stricter production and testing regulations. As an expression of their voluntary commitment, the oSa awards a Safety seal that is protected world-wide.

The 7 criteria that guarantee oSa® safety

- ❖ Voluntary self-commitment of the manufacturer
- Test machines and test competence in-house at the manufacturer
- Certified quality management system with documented processes
- Independent testing of products
- Independent safety audit by external auditors
- Regular safety checks and monitoring of production
- Safety by traceability of the product to the manufacturer

ATI continue the leading position without compromising innovation, trust and quality. ATI strive to produce world class, safe, high quality abrasive products.



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Introduction

ATI provides the whole range of cutting-off and grinding wheels for both portable and fixed machines. Our Swords brand provides superior performance in the most stringent working environment through a longer life wheel that gives the shortest cutting cycles with high stock removal and at the lowest cost possible.

Being supported by the Italian manufacturing technology and recipes; ATI have permitted a selective optimization for diverse application needs. Each design meets all practical requirements, allowing the user to find the ideal cut-off wheel for any type of work.

ATI Vision: "Being a hub for the international abrasives trading, operating from the KSA" ATI Mission: "Produce and develop abrasive products that provide effective and efficient solutions for various fields and levels of industrial and construction applications, having the flexibility to customize our products and logistic services, ATI will provide abrasive products for local and international customers along with logistic services for those who export their brands internationally"

Values: "ATI is committed for Professionalism, Quality and Transparency in dealing with our valuable customers"

Certificates and Approvals.

- ARAMCO approved supplier- vendor no. 10047173
- Quality Management System (ISO 9001: 2015)





Applications (MATERIALS)

Metal

Stainless steel

Aluminium

Stone

Cast Iron











Safety Symbols







Not Suitable for grinding



Read the Instructions



wear dust mask



Wear ear protection



Wear safety protection



Wear safety gloves



Do not use if damaged

Symbols & Designations of the Wheel

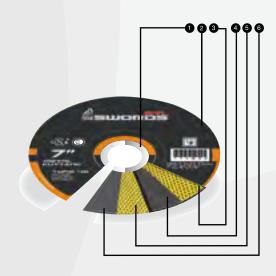
Information & Description of the disc

- ① European Safety standards EN: 12413
- ② " Succession " Our Premium trusted brand
- ③ Usage
- (4) Disc dimension
- Product barcode
- 6 Safety Instructions
- Specifications & max rotation speed
- Application
- Grade
- 10 Validity & Batch Number

Disc Anatomy

- ① Bore ring
- ② Label
- (3) Reinforcement
- (4) Abrasive Grain
- (5) Reinforcement
- (Glass fabric with paper)

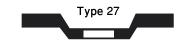




Speed Conversion Following En 12413

Wheel diameter	Maximum peripheral operating speed in 80 m/s
(mm)	RPM
100	15300
115	13300
125	12250
180	8500
230	6650
300	5100
350	4400
400	3850

Shape Specification System



Type 41

Type 42

*All grinding wheels from 100 mm To 230 mm diameter *All universal thin cutting wheels from 100 mm to 230 mm *All cutting wheels from 300mm- 400mm diameter *All cutting wheels other than Universal thin wheels from 100mm-230mm diameter

Application: Grinding

Application: Cutting- off

Application: Cutting- off

Steel, Cast Steel	Non-hardened, non-heat treated steels up to 1.200 N/mm² (< 38 HRC)	Construction steels, carbon steels, tool steels,	non-alloyed steels, case-hardened steels, cast steel
	Hardened, heat-treated steels exceeding 1.200 N/mm² (> 38 HRC)	Tool steels, tempering steels,	cast steels
Stainless steel (INOX)	Rust and acid-resistant steels	Austentic and ferritic	stainless steels
Non-ferrous metals	Soft non-ferrous metals Hard non-ferrous metals	Aluminium alloys, brass, Bronze	copper, zinc

Tool drives	Wheel/disc diameter (mm)	Ø 100	Ø 115	Ø 125	Ø 178	Ø 230	
Performance classes	Type of machine	Power in watts					
Air-powered/turbine,	Air-powered, speed controlled	-	< 1.000	< 2.000	< 4.500	< 4.500	
high-frequency	High-frequency (300 Hz)	-	-	< 1.700	< 3.700	< 3.700	
High power	Air-powered	-	< 800	< 1.000	< 1.900	< 2.200	
	Electrical, speed controlled	-	< 1.400	< 1.500	< 2.500	< 2.800	
	Electrical	< 700	< 1.000	< 1.200	< 2.200	< 2.500	
Low power	Air-powered	< 400	< 600	< 800	< 1.500	< 1.800	
	Electrical	< 500	< 700	< 900	< 1.800	< 2.000	

^{*} Should the machine watts output be in doubt we recommend that you focus on output level "Low Power"

Cutting Disc

Metal / Stainless Steel / Stone / Aluminium / Cast Iron

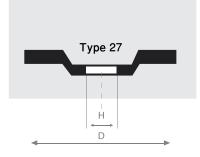


Usa	age	Size In Inch	Dimensions D x T x B	Max RPM	Pieces / Carton	Machine type
		4	100x3x16	15300	100	
Usage TYPE 42	4.5	115x3.2x22.23	13300	100		
	TYPE 42	5	125x3.2x22.23	12250	50	
б		7	180x3.2x22.23	8500	50	
tin		9	230x3.2x22.23	6650	25	
uti		12	300x3.0x25.4	5100	25	
\mathcal{O}		12	300x3.2x25.4	5100	25	
		12	300x3.8x25.4	5100	25	
	TYPE 41	14	350x3.0x25.4	4400	25	
		14	350x3.2x25.4	4400	25	
		14	350x3.8x25.4	4400	25	-
		16	400x3.5x25.4	15300 100 13300 100 12250 50 8500 50 6650 25 5100 25 5100 25 4400 25 4400 25	20	

Bonded Abrasives

Grinding Disc

Metal / Stainless Steel / Stone / Aluminium / Cast Iron









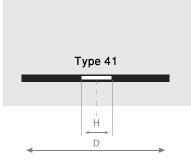




Usa	age	Size In Inch	Dimensions D x T x B	Max RPM	Pieces / Carton	Machine type
д		4	100x6.4x16	15300	50	
din	TYPE 27	4.5	115x6.4x22.23	13300	50	
Grinding	1176.27	5	125x6.4x22.23	12250	20	
Ü		7	180x6.4x22.23	8500	25	
		9	230x6.4x22.23	6650	10	

Thin Cutting Disc

Metal / Stainless Steel / Aluminium / Cast Iron







Usa	age	Size In Inch	Dimensions D x T x B	Max RPM	Pieces / Carton
Usage S	4	100x1.0X16	15300	200	
		4	100x1.2x16	15300	200
		4	100x1.6x16	15300	200
D		4.5	115x1.0x22.23	13300	200
ij		4.5	115x1.2x22.23	13300	200
Tt.	TYPE 41 4.5		115x1.6x22.23	13300	200
Ū		5	125x1.0x22.23	12250	100
	TYPE 41 4 100x1.6x16 4.5 115x1.0x22.23 4.5 115x1.2x22.23 5 125x1.0x22.23 5 125x1.2x22.23 5 125x1.6x22.23 7 180x1.6x22.23		125x1.2x22.23	12250	100
		5	125x1.6x22.23	12250	100
		7	180x1.6x22.23	8500	90
		9	230x1.9x22.23	6650	50



Machine type



Metal / Stainless Steel / Aluminium / Wood

DESCRIPTION Alumina, Zirconia & Ceramic Flap discs Strong, high quality and optimum performance for Carbon Steel, Alloy Steel, Cast Iron and Stainless steel.

APPLICATION:

PRODUCT FEATURES: High consistent cut rate, operator friendly, finer finish, Long life, High stock removal, Less noise, high safety, Durable high strength fiber glass backing. Unique individual coating process. Minimum grain shedding. Premium X wt backing for aggressive grinding.



TYPE NO	SIZE	DIMENSIONS	Max RPM	GRIT
T27/T29	4"	100 x 16	15300	40, 60, 80, 100
T27/T29	4.5"	115 x 22	13300	40, 60, 80, 100
T27/T29	5"	125 x 22	12250	40, 60, 80, 100
T27/T29	7"	180 x 22	8500	40, 60, 80, 100

DESCRIPTION: Alumina, Zirconia & Ceramic Flap disc Strong, high quality and performance for Carbon Steel, Alloy Steel, Cast Iron and Stainless steel.

PRODUCT FEATURES:

High and consistent cut rate, operator friendly, finer finish, High stock removal, long lasting, Economical, Less noise, high safety. Minimum grain shedding.



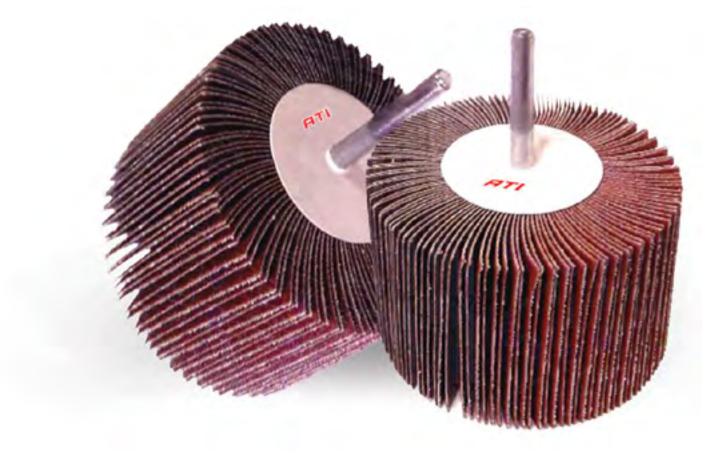
TYPE NO	SIZE	DIMENSIONS	Max RPM	GRIT
T27/T29	4"	100 x 16	15300	40, 60, 80, 100
T27/T29	4.5"	115 x 22	13300	40, 60, 80, 100
T27/T29	5"	125 x 22	12250	40, 60, 80, 100
T27/T29	7"	180 x 22	8500	40, 60, 80, 100

Mounted Flapper Wheels

Metal / Stainless Steel / Aluminium

DIAMETER X HEIGHT X SHAFT IN MM	MAX. RPM
25 × 20 × 6	30,500
25 x 15 x 6	30,500
30 x 15 x 6	25 400
40 x 15 x 6	19,000
40 × 20 × 6	19,000
50 x 15 x 6	15,200
50 × 20 × 6	15,200
50 x 30 x 6	15,200
60 x 15 x 6	12,700
60 x 20 x 6	12,700
60 x 30 x 6	12,700
60 x 40 x 6	12,700
80 x 15 x 6	9,500
80 x 20 x 6	9,500
80 x 30 x 6	9,500
80 × 40 × 6	9,500

GRII 60	80	100
80	00	
		ш



Mop Wheel

Metal / Stainless Steel / Wood / Aluminium

ATI abrasive mop wheel is made from high quality abrasive flaps with coated aluminum oxide rigid metallic hub. It has found many practical & economical uses in surface finishing work, the fan shaped radial arrangement is firmly anchored by adhesive at the center of the abrasive mop wheel. The structure of the abrasive mop wheel provides for very soft, comfortable grinding behaviour and adapts optimally to the contours of the work piece.



MOP w	MOP wheels (Flap wheels with Flange								
Grit	DIA X THICK	BORE							
40 to 120	100 x 30	25.4mm							
40 to 120	100 x 50	25.4mm							
40 to 120	150 x 30	31.75mm							
40 to 120	150 x 50	31.75mm							
40 to 120	165 x 30	31.75mm							
40 to 120	165 x 50	31.75mm							
40 to 120	200 x 30	31.75mm							
40 to 120	200 x 50	31.75mm							
40 to 120	250 x 30	31.75mm							
40 to 120	250 x 50	31.75mm							

^{*}Non Standard Sizes, Grits available upon request

Belt

Metal / Stainless Steel / Wood / Aluminium

		Size Applications																
Product type	Grits Available	Width in mm	Length in mm	Pack Qty nos	Steel	Stainless Steel	Non Ferrous	Castings	Wood	Glass		De burring	Finishing	Surface grinding	Finishing brass(Bat hroom fittings)	Finishing wood surfaces	Finishing of sheets and metal parts	Finishing glass edge
		35	440	200	X			Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
		50	440	200	X			X	X	X	X	X	X	X	X	X	X	X
		50 50	470 915	200 100	X			X	X	X	X	X	X	X	X	X	X	X
	- 30 VIVI	50	1220	100	X			X	X	X	X	X	X	X	X	X	X	X
	A STATE OF THE PARTY OF THE PAR	50	2000	50	Х			Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
		50 50	3500 4000	50 50	X			X	X	X	X	X	X X	X	X	X	X	X
		75	915	100	×			X	×	×	X	X	×	X	X	×	X	X
		75	1220	100	Х			Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
		75	2000	50	X			X	X	X	X	X	X	X	X	X	X	X
		75 75	3500 4000	50 50	X			X	X	X	X	X	X	X	X	X	X	X
		100	915	50	Х			X	X	Х	Х	Х	Х	Х	X	X	X	X
X'wt Cloth		100	1220	50	X			X	X	X	X	X	X	X	X	X	X	X
(Aloxide,Zirconia Alumina and	24,36,60,80,100,120,180,220,320,400	100	2000 3500	50 50	X			X	X	X	X	X	X	X	X	X	X	X
Silicon Carbide)		100	4000	50	X			X	X	X	X	X	X	X	X	X	X	X
		150	1220	50	X			X	X	X	Х	Х	X	X	X	X	X	Х
		150 150	2000 3500	50 20	X			X	X	X	X	X	X	X	X	X	X	X
		150	4000	20	X			X	X	X	X	X	X	X	X	X	X	X
		200	1220	25	X			X	Х	X	Х	Х	Х	Х	X	Х	Х	Х
		200 200	1500 2000	25 25	X			X	X	X	X	X X	X	X	X	X	X	X
		200	3000	20	Х			Х	X	X	X	X	X	X	X	X	X	X
		200	3500	20	X			X	X	X	X	Х	X	X	X	X	Х	X
		200 300	4000 1500	20 10	X			X	X	X	X	X	X	X	X	X	X	X
		300	2000	10	Х			X	X	Х	Х	Х	Х	Х	X	X	X	X
		300 300	3500 4000	10 10	X			X	X	X	X X	X X	X X	X X	X	X	X X	X X
		35	440	200	×	×	×	^	×	×	X	X	×	^	×	^	X	×
		50	440	200	Х	Х	X		Х	Х	Х	Х	Х		Х		Х	Х
		50 50	470 915	200 100	X	X	X		X	X X	X	X	X		X		X X	X
		50	1220	100	X	X	X		X	×	X	X	×		X		X	X
		50	2000	50	Х	Х	Х		Х	Х	Х	Х	Х		Х		Х	Х
		50	3500	50 50	X	X	X		X	X	X	X	X		X		X	X
		50 75	4000 915	100	X	X	X		X	X	X	X	X		X		X	X
	130	75	1220	100	Х	Х	Х		Х	Х	Х	Х	Х		Х		Х	Х
		75 75	2000 3500	50 50	X	X	X		X	X X	X X	X X	X X		X		X	X
		75	4000	50	X	X	×		X	×	X	X	×		X		X	X
		100	915	50	X	Х	Х		Х	Х	Х	Х	Х		Х		Х	Х
Y'wt Cloth		100 100	1220 2000	50 50	X	X	X		X	X	X	X	X		X		X	X
(Aloxide and	36,60,80,100,120,180	100	3500	50	×	X	×		×	x	X	X	x		X		X	X
Silicon Carbide)		100	4000	50	Х	Х	Х		Х	Х	Х	Х	Х		Х		Х	Х
		150 150	1220 2000	50 50	X	X	X		X	X	X X	X	X		X		X	X
		150	3500	20	X	X	X		X	X	X	X	X		X		X	X
		150	4000	20	X	X	X		X	X	X	X	X		X		X	X
		200	1220 1500	25 25	X	X	X		X	X	X	X	X		X		X	X
		200	2000	25	X	X	X		X	X	X	X	X		X		X	X
		200	3000	20	X	X	X		X	X	X	X	X		X		X	X
		200	3500 4000	20 20	X	X	X		X	X X	X	X	X		X		X	X
		300	1500	10	Х	Х	X		Х	Х	Х	Х	Х		Х		Х	X
		300 300	2000 3000	10 10	X	X X	X		X	X	X X	X	X X		X		X X	X
		300	3500	10	X	X	X		X	X	X	X	X		X		X	X
<u> </u>		300	4000	10	Х	Х	Х		Х	Х	Х	х	Х		Х		Х	Х
		50 50	915 1220	100 100	X				X	X		X	X X			X		X
		50	2000	50	Х				Х	Х		Х	Х			Х		Х
		50	3500	50	X				X	X		X	X			X		X
		50 75	4000 915	50 100	X				X	X		X	X X			X		X
		75	1220	100	X				Х	Х		Х	Х			Х		Х
		75	2000	50	X				X	X		X	X			X		X
		75 75	3500 4000	50 50	X				X	X		X	X			X		X
		100	915	50	X				Х	Х		Х	Х			Х		Х
		100 100	1220 2000	50 50	X				X	X		X	X			X		X
		100	3500	50	Х				X	Х		X	X			X		X
J'wt Cloth	60,80,120,180,220,320	100	4000	50	Х				Х	Х		Х	Х			Х		Х
(Aloxide)		150 150	1220 2000	50 50	X				X	X		X	X			X		X
		150	3500	20	Х				X	Х		X	X			X		X
		150	4000	20	Х				Х	Х		Х	Х			Х		Х
		200	1220 1500	25 25	X				X	X		X	X			X		X
		200	2000	25	Х				Х	Х		Х	Х			Х		Х
		200	3000	20	X				X	X		X	X			X		X
		200	3500 4000	20 20	X				X	X		X	X X			X X		X
		300	1500	10	Х				Х	Х		Х	Х			Х		Х
		300	2000	10	X				X	X		Х	X			X		X
		300 300	3000 3500	10 10	X				X	X		X	X			X		X
		300	4000	10	X				X	X		X	X			X		X
				int and														

^{*} Type of Joints: Butt Joint and Lap Joint

^{*} Based on customer requirements non standard sizes of belts also we will supply * Based on customer requirements Ceramic grains products also we will supply



Metal / Stainless Steel / Wood / Aluminium

SL NR	SIZE (mm)				QTY	
	OD OD	ID	GRIT SIZE	RPM	PCS /CAR	APPLICATION
					ALOXIDE FIBER DISC	•
1	100	16	40,60,80,120	15300	100	WOOD
2	100	16	40,60,80,120	15300	100	STEEL
3	100	16	40,60,80,120	15300	100	NON FERROUS METALS
4	115	22.23	40,60,80,120	13300	100	WOOD
5	115	22.23	40,60,80,120	13300	100	STEEL
6	115	22.23	40,60,80,120	13300	100	NON FERROUS METALS
7	125	22.23	40,60,80,120	12250	100	WOOD
8	125	22.23	40,60,80,120	12250	100	STEEL
9	125	22.23	40,60,80,120	12250	100	NON FERROUS METALS
10	180	22.23	40,60,80,120	8500	100	WOOD
11	180	22.23	40,60,80,120	8500	100	STEEL
12	180	22.23	40,60,80,120	8500	100	NON FERROUS METALS
					ZIRCON FIBER DISC	
1	100	16	40,60,80,120	15300	100	STEEL
2	100	16	40,60,80,120	15300	100	STAINLESS STEEL
3	100	16	40,60,80,120	15300	100	WELDED MATERIAL
4	100	16	40,60,80,120	15300	100	HARD METALS
5	115	22.23	40,60,80,120			
6	115			13300	100	STEEL
7		22.23	40,60,80,120	13300 13300	100	STEEL STAINLESS STEEL
	115	22.23	40,60,80,120 40,60,80,120			
8	115 115			13300	100	STAINLESS STEEL
8		22.23	40,60,80,120	13300 13300	100	STAINLESS STEEL WELDED MATERIAL
	115	22.23	40,60,80,120 40,60,80,120	13300 13300 13300	100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS
9	115 125	22.23 22.23 22.23	40,60,80,120 40,60,80,120 40,60,80,120	13300 13300 13300 12250	100 100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL
9	115 125 125	22.23 22.23 22.23 22.23	40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120	13300 13300 13300 12250	100 100 100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL STAINLESS STEEL
9 10 11	115 125 125 125	22.23 22.23 22.23 22.23 22.23	40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120	13300 13300 13300 12250 12250	100 100 100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL STAINLESS STEEL WELDED MATERIAL
9 10 11 12	115 125 125 125 125	22.23 22.23 22.23 22.23 22.23 22.23	40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120	13300 13300 13300 12250 12250 12250	100 100 100 100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL STAINLESS STEEL WELDED MATERIAL HARD METALS
9 10 11 12 13	115 125 125 125 125 125 128	22.23 22.23 22.23 22.23 22.23 22.23 22.23	40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120 40,60,80,120	13300 13300 13300 12250 12250 12250 12250 8500	100 100 100 100 100 100 100 100 100	STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL STAINLESS STEEL WELDED MATERIAL HARD METALS STEEL

CORRECT STORAGE

Please store in dry and well-ventilated premises without major temperature changes (temperatures between 10°C and 30°C and max.70% relative humidity). This will help preserve the physical properties of reinforced resin bonded grinding wheels for up to three years, up to two years for non-reinforced ones. The storage premises should be as close to the place of use as possible in order to avoid mechanical damage to the wheels during transport, as well as moisture condensation while in transit on colder days.

Do's & Don'ts

Never

- Permit untrained people to handle, store, mount or use abrasives
- Mount or remove a wheel until the machine has been isolated from its power source
- Mount a wheel that cannot be identified or one which does not bear the correct marking
- Mount a wheel on a machine which does not display its spindle speed
- Mount a wheel which is beyond its marked expiry date or recommended shelf life
- Mount a wheel that has been dropped, damaged or incorrectly stored
- Apply force to fit the wheel on the mounting device or alter the bore size or allow the wheel to overheat
- Tighten flanges with excessive force or use a hammer or extension
- Use damaged, distorted or dirty flanges and fastening screws
- Use a machine which is not in good condition or one with a damaged guard
- Turn on the machine until the wheel guard has been re-fitted, secured and adjusted correctly
- Stand in the line of the grinding wheel when starting the motor after fitting or re-fitting a wheel
- Start the wheel in contact with the workpiece or any other object
- Mount a wheel on a machine running at a speed higher than the maximum operating speed marked on the wheel
- Work from a ladder or in a position where you do not have ful control of the machine
- Impact the work onto the wheel or the wheel onto the work
- Grind on the side of a wheel unless it is specially designed for this application
- Apply side pressure by trying to cut curves or by grinding surfaces with cutting-off wheels
- Allow the wheel to bounce or be trapped or pinched in the cut
- Use type 27 depressed centre grinding wheels at a steep angle or try to cut with them
- Dress the wheel with any device other than that recommende d
- Press against the wheel surface to stop it or put down a machine until the wheel has stopped running
- Wear the wheel down to the mounting flanges
- Allow the gap between the wheel and workrest to exceed 3 mm
- Allow coolant to run on a stationary wheel or leave the wheel running on an unattended machine

Always

- Observe the safety recommendations of the machine and wheel manufacturer
- Keep the working area well lit, clean, tidy and free from obstructions
- Avoid slippery and uneven floors and do not work on ice or snow
- Ensure other workers in the vicinity and passers-by are protected from sparks and debris
- Exercise care when handling abrasive wheels they can easily be damaged
- Store wheels in dry and frost-free conditions avoiding wide variations in temperature and the risk of damage
- Visually check the wheel for damage or defects and conduc a ring test before mounting
- Check that the wheel is the correct specification for the application and that the markings are intact and legible
- Use the correct tools when mounting or removing a wheel
- Ensure mounting flanges are in matched pairs, clean, free from burrs and undistorted
- Use blotters to prevent wheel slippage where required
- Make sure that workrests and workpiece clamping devices are secure and correctly positioned
- Ensure guards are in position and correctly adjusted so that they do not foul the wheel
- Rotate the wheel manually to ensure that it runs true and freely before turning on the power
- Wear suitable protective clothing
- Run the wheel for at least 30 seconds at operating speed after mounting or re-mounting. Stand out of the line of the wheel when turning on the machine
- Dress bench grinding wheels regularly to keep the cutting surface in good condition
- Allow the wheel to come to rest naturally after turning off the machine
- Ensure the workpiece is properly supported or clamped so that it cannot move during grinding or cutting
- Spin out residual coolant from the wheel before turning off the machine
- Report wheel breakages, keeping hold of all of the debris for examination
- Ensure machine spindle speed is checked periodically using a tachometer
- Ensure that damaged or defective wheels and worn-out wheels are destroyed to prevent them from being used
- Ensure that the wheel is removed before transporting or storing portable machines



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